Owner's Manual

Model No. 16807938000-1

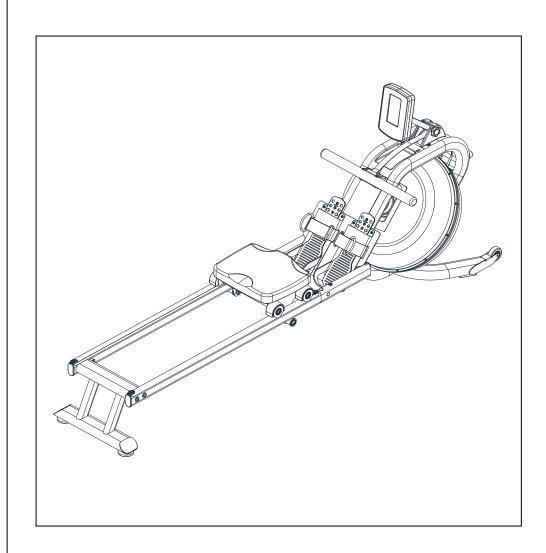
CRW800H2O

- Assembly
- Operation
- Adjustments
- Parts
- Warranty

CAUTION:

Read and understand this manual before operating unit





Retain For Future Reference

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CONGRATULATIONS ON YOUR NEW CRW800H2O WATER ROWING MACHINE

Thank you for your purchase of this quality CRW800H2O Water Rowing Machine from Dyaco Canada Inc. Your new CRW800H2O Water Rowing Machine was manufactured by one of the leading fitness manufacturers in the world and is backed by one of the most comprehensive warranties available. Through your dealer, Dyaco Canada Inc. will do all we can to make your ownership experience as pleasant as possible for many years to come. The local dealership where you purchased this CRW800H2O Water Rowing Machine is your administrator for all warranty and service needs. Their responsibility is to provide you with the technical knowledge and service personnel to make your experience more informed and any difficulties easier to remedy.

Please take a moment at this time to record the name of the dealer, their telephone number, and the date of purchase below to make any future, needed contact easy. We appreciate your support and we will always remember that you are the reason that we are in business. Please complete and mail your registration card today and enjoy your new CRW800H2O Water Rowing Machine.

Name of Dealer	
Telephone Number of Dealer_	
Purchase Date	

Product Registration

RECORD YOUR SERIAL NUMBER

Please record the Serial Number of this fitness product in the space provided below.

Serial Number	•

REGISTER YOUR PURCHASE

The self-addressed product registration card must be completed in full and returned to Dyaco Canada Inc.

BEFORE YOU BEGIN

Thank you for choosing the CRW800H2O Water Rowing Machine. We take great pride in producing this quality product and hope it will provide many hours of quality exercise to make you feel better, look better, and enjoy life to its fullest. It's a proven fact that a regular exercise program can improve your physical and mental health. Too often, our busy lifestyles limit our time and opportunity to exercise. The CRW800H2O Water Rowing Machine provides a convenient and simple method to begin your assault on getting your body in shape and achieving a happier and healthier lifestyle.

Read this manual carefully before using the CRW800H2O Water Rowing Machine. Although Dyaco Canada Inc. constructs its products with the finest materials and uses the highest standards of manufacturing and quality control, there can sometimes be missing parts or incorrectly sized parts. If you have any questions or problems with the parts included with your CRW800H2O Water Rowing Machine, please do not return the product. Contact us FIRST! If a part is missing or defective call us toll free at 1-888-707-1880. Our Customer Service Staff are available to assist you from 8:30 A.M. to 5:00 P.M. (Eastern Time) Monday through Friday. Be sure to have the name and model number of the product available when you contact us.

IMPORTANT SAFETY INSTRUCTIONS A WARNING

This chapter includes precautions and fitness safeguards for the installation and use of the Water Rowing Machine manufactured by SPIRIT FITNESS. Please read this chapter carefully before installing or using your equipment.

USER SAFETY PRECAUTIONS

These safety notes are directed to you as the owner of the Water Rowing Machine manufactured by Spirit Fitness. Please train all your users and fitness staff to follow these safety instructions. **Do:**

- Do encourage each of your users to discuss their health program or fitness regimen with a healthcare professional a qualified service personnel.
- · Do stop operating your rower if you feel dizzy or faint
- Do perform regular preventative maintenance
- Do exercises slowly until you reach a level of comfort.

DO NOT:

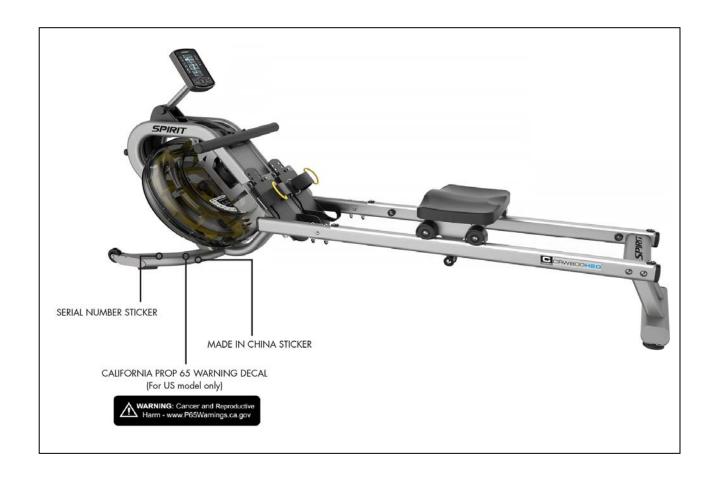
- Do not let unsupervised children operate the rower.
- Do not use without proper athletic shoes.
- Do not use in rainy weather outdoors, or in an enclosed pool environment
- Do not drop or insert any object, hands, or feet into from this equipment any opening or within the area operation of the product.
- Do not attempt to remove any shrouds or modify the rower.

△WARNING

- Your Water Rowing Machine manufactured by Spirit Fitness is designed for exercise in a commercial or residential environment.
- Please check with your physician prior to beginning any exercise program.
- Do not push yourself to excess. Stop if you are feeling faint, dizzy, or exhausted. Use common sense when rowing.
- Read the owner's manual in its entirety before operating the rower.
- Failure to obey this warning can result in injury or death.

WARNING LABELS AND COMMUNICATION STICKERS

The image below shows an example of Spirit® Fitness warning labels and communication stickers placed on the equipment as part of the manufacturing process. It is critical that owners maintain the integrity and placement of these stickers. If you find any stickers missing or damaged contact your local dealer or distributor for a replacement. *NOTE: STICKERS AND LABELS ARE NOT SHOWN TO SCALE*.



SAFEGUARDS

The following fitness safeguards and operating precautions are directed to purchasers and users of the Water Rowing Machine. Club Managers should ensure that members and fitness staff are trained to follow these same instructions. Failure to follow these safeguards may result in injury or serious health risk.

- Do not use any equipment in any way other than designed or intended by the manufacturer. It is imperative that equipment is used properly to avoid injury.
- Injuries may result if exercising improperly or excessively. It is recommended that all individuals consult a physician prior to commencing an exercise program.
- If at any time during exercise you feel faint, dizzy or experience pain, stop exercising and consult your physician.
- Keep body parts (hands, feet, hair, etc.), clothing and jewelry away from moving parts to avoid injury.
- Follow instructions provided in this manual for correct foot position and basic rowing techniques.
- The maximum weight for individuals riding the rower should not exceed 350 lbs.
- Do not use or permit use of any equipment that is damaged and/or has worn or broken parts. For all equipment use only replacement parts supplied by Dyaco Canada Inc.
- Cables and belts pose an extreme liability if used when frayed. Always replace any cable
 or belt at first sign of wear (consult Dyaco Canada Inc. if uncertain).
- Preventative maintenance is the key to smooth operating equipment as well as to keep your liability to a minimum. Equipment needs to be inspected at regular intervals.
- Ensure that any person(s) making adjustments or performing maintenance or repair of any kind is qualified to do so.
- Do not attempt to use or repair any accessory approved for use with the Spirit Fitness Equipment which appears to be damaged or worn.
- Check all belts, pulleys and bungee cords regularly for signs of wear, and replace if needed.
- Check regularly and follow all instructions for maintenance as specified in this manual.
- Replace immediately any defective parts and do not operate unit until all repairs are complete.
- Keep children away from the equipment. Parents or others supervising children must provide close supervision of children if the equipment is used in the presence of children.
- Do not allow users to wear loose fitting clothing or jewelry while using equipment. It is also recommended to have users' secure long hair back and up to avoid contact with moving parts.
- All bystanders must stay clear of all users, moving parts and attached accessories and components while machine is in operation.
- We recommend an area no less than 2ft kept clear around the rower for easier access and safety.

△WARNING

- Do not insert fingers into tank
- After rowing exercise, please allow the unit to sit for 5 minutes before standing it up for storage
- Do not fill past the calibration mark as indicated on the tank level sticker or water spillage can occur
- Never operate this rower without feet properly secured in foot straps, or without the sliding portion of the slider footplate locked into position

Note: Rower is not suitable for therapeutic purposes.

CRW800H2O PRE-ASSEMBLY

Use the following procedures to unpack and assemble your Water Rowing Machine manufactured by Dyaco Canada Inc.:

- Position the shipping carton so the heavy end is located at the bottom
- Cut the straps then lift the box over the unit and unpack. Remove foam inserts and all
 parts from the shipping carton, then use the parts list to verify that all parts are included
 in your shipment.
- Locate the hardware package. The hardware is separated into steps. Remove the tools first. Remove the hardware for each step as needed to avoid confusion. As you read through the assembly instructions, any number that is in brackets [#] refers to the item number from the corresponding assembling drawing

NOTE: All tools required to assemble the rower are included within the packaging.

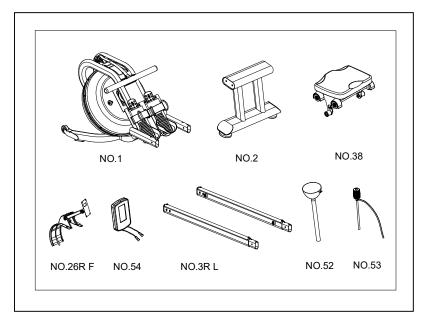
NOTE: If you are missing any of the parts listed above, inspect the packing material and the box for items that may have been overlooked.

If parts are missing, or if you have any operational questions, please call Dyaco Canada Inc. customer service department or the distributor who sold you the product. Have your serial number ready.

CAUTION: Damage to the rower during assembly is not covered as part of the limited Spirit Fitness warranty. Take care not to drop or lean the rower on its side. Carefully stand the rower up in the normal upright position on a stable surface so it will not tip over during assembly

Protect the environment by not disposing of this product with household waste. Check your local authority or approved waste center for recycling advice and facilities

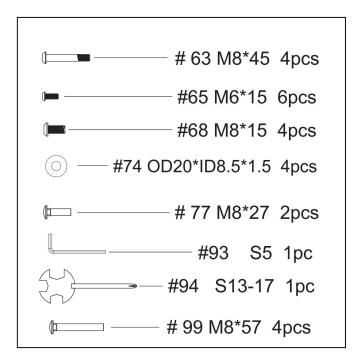
CRW800H2O ASSEMBLY PARTS CHECKLIST



Note: Above parts are all needed to assemble this machine. Before you start to assemble, please check the hardware packing to make sure they are included

Part No	Description	Q'ty
1	Main Frame	1
2	Rear Stabilizer	1
3R/3L	Slide Rail	1/1
38	Seat Assembly	1
54	Console	1
26R F	Console Arm	1
52	Funnel	1
53	Pumping Siphon	1
	Water-Purification Tablet	1
	User Manual	1
	Hardware Parts	1

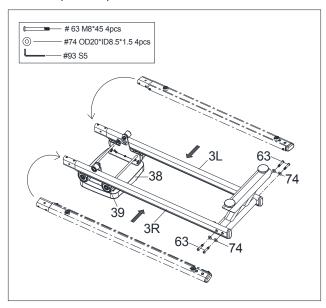
CRW800H2O Hardware Parts



ASSEMBLY INSTRUCTIONS 1 SLIDE RAILS AND REAR STABILIZER

Turn over the Slide Rails (No.3) as below. Attach the Seat Rollers (No.39) to the slide Rails making sure the plate touches the rollers. To secure the Slide Rails between the Rollers, you'll need to insert it at an angle and rotate as shown in the diagram.

Secure the Rear Stabilizer (No.2) to the Slide Rails (No.3) using 2 Bolts (No.63) and 2 Washers (No.74) on both sides. Use the Allen Wrench (No. 93) to secure.

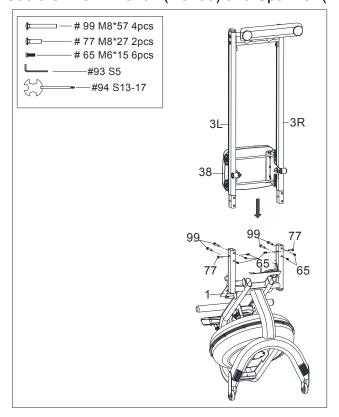


2 CONNECTING THE SLIDE RAIL TO THE MAIN BODY

This step can be made easier with the use of another person to assist you. Be careful of the sliding Seat (No. 38) as it will move when placed upright.

Set the Main Frame (No. 1) in an upright position and connect the Slide Rails (No.3) using 4 Long Bolts (No. 99), 2 Small Bolts (No. 77), and 6 Screws (No. 65).

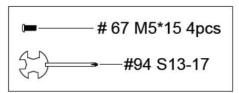
Use the Allen Wrench (No. 93) and Spanner (No. 94) to secure.

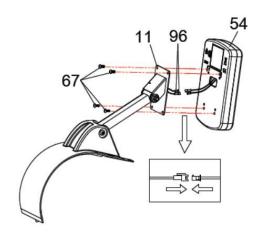


3 ASSEMBLING THE CONSOLE TO THE CONSOLE ARM

Connect the Console Wires (No. 96) together.

Remove the 4 Screws (No. 67) from the back of the Console (No. 54). Align the holes on the Console (No. 54) with the holes on the Support Plate (No. 11) then secure with the screws.





ATTACHING THE CONSOLE

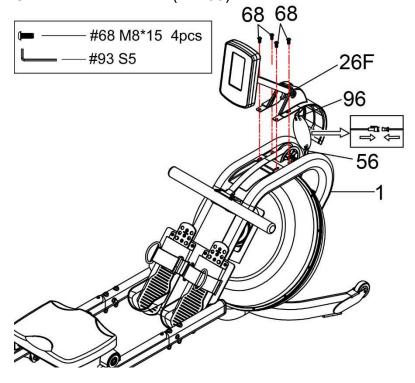
Place the 4 AA batteries into the back of the Computer (No. 54).

Turn the Main Frame (No.1) upright. Connect the Sensor Wire (No. 56) to the Connection Wire (No. 96). Be careful not to pinch the wires. Feed any extra length of wire to lay in the Main Frame.

Install the Decorative Cover (No. 26) into the Main Frame (No. 1).

Secure the Computer (No. 54) to the Main Frame using 4 Small Screws (No. 68).

Use the Allen Wrench (No. 93) to secure.



How to Fill and Empty the Tank

Remove the Fill Plug (No. 50) from the Upper Tank (No. 24).

To fill the tank with water, refer to Fig. A. Insert the Funnel (No.52) into the tank, then use a cup or the Siphon Pump (No.53) and a bucket to fill the tank. Use the water level gauge on the side of the tank to measure the desired water level in the tank.

To empty the tank, refer to Fig. B. Place a bucket next to the rower and use the Siphon Pump (No.53) to pump the water from the tank into the bucket.

Insert the Fill Plug (No.50) into the Upper Tank (No.24). Wipe the excess water off the frame.

Note: Fill the tank only with tap water. Add 1 water-purification tablet (1 packet is included). Never use pool chlorine or chlorine bleach. This will damage the tank and void the warranty.

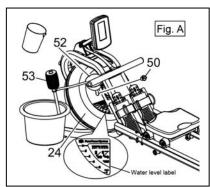
Add water purification tablet every 6 month or as needed. If water remains cloudy, replace the water in the tank.

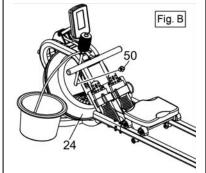
Water from the tank is not suitable for consumption. Dispose of the water after pumping it out of the tank.

WATER LEVEL:

See Fig. A. The water level gauge is on the side of the tank. The maximum fill level is 6. Never fill it over the limit. Filling the tank over this limit will void the warranty.

The resistance depends on the water level in the tank. Water level 1 is the lowest resistance. Level 6 is the highest resistance.



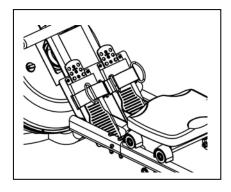


Adjustment Guides

The pedal strap is adjustable and can be personalized to fit the user's foot size.

To adjust the pedal strap, remove the hook and loop end of the strap from the mesh side by pulling it upward and over the side. Once removed, you may increase the opening of the pedal strap by pulling the mesh end up and to the side.

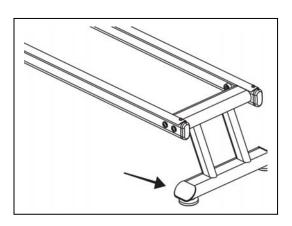
To tighten, pull the hook and loop end of the pedal strap upward and down to secure it to the mesh side of the strap.



Adjusting the Balance

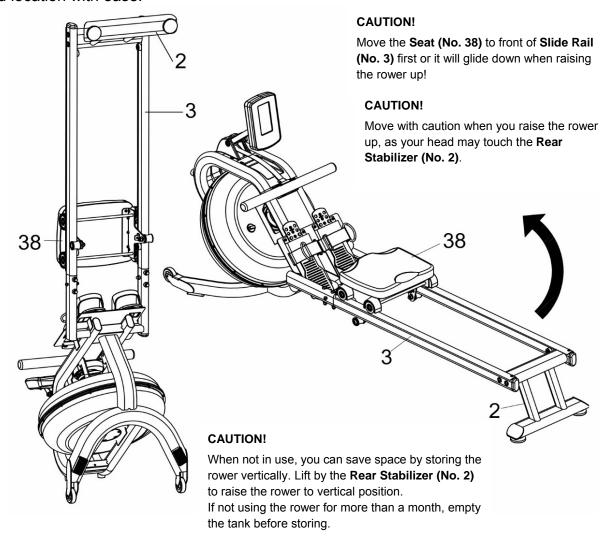
Adjust the rear feet if the rower is out of balance CAUTION

Moving parts, such as the seat, can crush and cut your fingers. Keep hands clear of the Slide Rail during use.



Storage

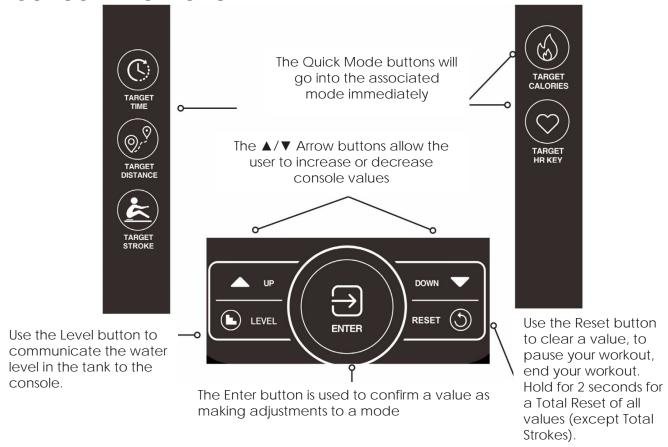
To move the rower, lift up the rear stabilizer until the transportation wheels on the front stand are touching the ground. With the wheels on the ground, you can transport the rower to the desired location with ease.



CRW800H2O CONSOLE OPERATION



CONSOLE BUTTONS



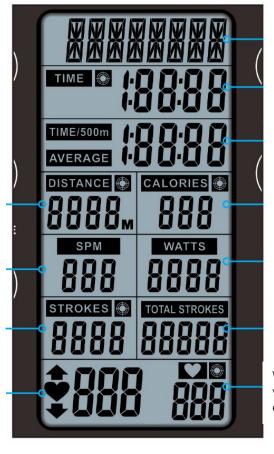
CONSOLE DISPLAY

When "TARGET DISTANCE" is selected, distance selected will be displayed here. Overall distance will be displayed during workout.

SPM: Strokes Per Minute

When "TARGET STROKE" is selected, stroke selection will be displayed here. Overall stroke count will be displayed here during exercise.

Heart Rate Value will be displayed here.



Resistance value displayed

When "TARGET TIME" is selected, time selection will be displayed here. Total elapsed time or time count down will be displayed during exercise.

Displays the time needed to row 500 meters according to current speed and average speed.

When "TARGET CALORIES" is selected, calorie selection will be displayed here. Workout data for target calories will be displayed here during exercise.

Displays the power consumption during training.

Displays total accumulative stroke count.

When "TARGET HR' is selected, heart rate value will be displayed here during exercise.

TARGET TIME, DISTANCE, CALORIES MODE

The target panels will show Time, Distance, Calories and Strokes depending on operating mode. When the target symbol is displayed, it means that target mode is operating in that particular value.

The TIME will alternate showing the remaining or elapsed time

The DISTANCE will count or countdown in meters The CALORIES will count or countdown the number of calories burned during workout.

The STROKES will count or countdown the number of strokes during workout The TOTAL STROKES show the total number of strokes during workout

TIME - 500M / AVERAGE DISPLAY

The TIME/500m is time per 500 meters
The AVERAGE is average time of several TIME/500m work out.



SPM / WATTS DISPLAY

SPM and Watts will be displayed during all modes. SPM refers to Strokes per Minute.

The WATTS will show the amount of work produced in a particular time during workout.



HEART RATE DISPLAY

This panel will show every user's heart rate information. When console detects a signal from a wireless monitor, the BPM (beats-per-minute) will show in the large three-digit field and the heart icon will flash. However, if no signal is detected signal, three dashes "- - -" will display to indicate no heart rate detected.

While in TARGET HEART RATE mode, the console helps the user maintain in a BPM range to build cardio-vascular endurance. The target value range will vary by 10% from the default data. The q or p symbol will flash to indicate that an increase or decrease of workout speed is needed to reach the desired range.

When the user's heart rate is in the target range, the licons will light. To detect heart rate, the heart rate receiver must be installed and a heart rate chest strap (not included) must be used.

Current heart rate displays here when heart rate monitor (not included) is in use.



Target heart rate value displays here

CONSOLE SETUP

BATTERY INSTALLATION

The console operates on 4 AA batteries. The battery compartment is on the back side of the console. Please dispose of batteries properly after use.

WATER LEVEL BUTTON

Once you fill the tank to your desired resistance between 1 and 6 you can use the LEVEL Button to communicate the resistance level to the console. Use the arrow keys to adjust from L1 to L6, pressing ENTER to confirm the desired level. The default Level is L1.

CONSOLE MODES

SLEEP MODE

After 60 seconds of inactivity, the console will switch into the power-saving "Sleep Mode". The display will switch off.

Pulling the handlebar or pressing any button on the console will launch the "Ready Mode".

READY MODE

The "Ready Mode" informs the user that the console is powered on and ready to enter into any mode. After a period of 60 seconds of inactivity the console will switch into the "Sleep Mode".

STOP MODE

Press the RESET button to go into the "Stop Mode", or if there is no input via the console for 4 minutes the console will automatically enter "Stop Mode". In "Stop Mode", the 7-segment display will show "STOP", TIME will show total time, DISTANCE will show total distance, CALORIES will show total calories burned, STROKES will show the number of strokes for the workout, TOTAL STROKES will show the total number of strokes, TIME/500m and TIME/500m AVERAGE will be shown alternately for one minute. If heart rates is input, the "Stop Mode" will show current heart rate. If no heart rate monitor has been used, then no values will be displayed.

WORKOUT SUMMARY

The console provides a brief workout summary after completed the workout. Data displayed includes: Total Time, Total Distance and Total Watts

RESET PROCESS

To reset all saved settings, press and hold RESET button for 2 seconds.

CONSOLE PROGRAMS

QUICK START

As strokes are detected, the console will immediately launch QUICK START. TIME, DISTANCE, CALORIES, SPM, WATTS, STROKES, TOTAL STROKES will begin counting. TIME/500m and TIME/500m AVERAGE will be alternately displayed every 5 seconds. The 7-segment display will show level according to the adjustments. When there's heart rate input, the icon will stay lit, and the ♥ icon will flash. Current heart rates will be shown. In the absence of heart rate input, three dashes "- - -" will be shown continuously.

TARGET TIME, DISTANCE, CALORIES, AND STROKES PROGRAMS

Target Time, Target Distance, Target Calories, and Target Strokes program allow the target goal of each value to be customized.

Launch: Press the desired TARGET button (TIME, DISTANCE, CALORIES, STROKES). Setup: When operating a target program (after the console has been reset), user will enter the target value. Adjust the value by pressing ▲ or ▼ buttons, then pressing the ENTER button to confirm the setting. If no value has been entered, the console will not count down.

Start: Each mode display field will light up and begin to readout data as follows:

For the TARGET TIME program, the time target will begin to count down.

For the TARGET DISTANCE program, the distance will begin calculating.

For the TARGET CALORIES program, the calories will begin calculating.

For the TARGET STROKES program, the strokes will begin calculating.

End: The mode will end when the target is achieved. Pressing the RESET button at any time will also end the target program. The workout summary will be shown after the target program has ended, or the RESET button has been pressed.

TARGET HEART RATE PROGRAMS

The Target Heart Rate program allows the maximum beats per minute (BPM) target to be customized to maximize cardiovascular training.

Launch: Press the Target Heart Rate button.

Setup: When operating a target program, the user enters the desired target heart rate (the default is 100).

Adjust the value by pressing ▲ or ▼ buttons, then pressing the ENTER button to confirm. Start: The display field will light up and begin to display heart rate and progress toward cardiovascular goal. When the user's heart rate is lower than <10% of the calculated maximum HR range, the ▲ on screen will flash indicating minimum goal has not yet been achieved.

When the user's heart rate is >10% than the target HR, the ▼ on screen will flash to indicate heart rate is over the maximum goal.

When the user's heart rate falls with the 10% of the target HR, the target number will not display

End: The target program will end when the user stops rowing. Pressing the RESET button at any time will also end the target program. The workout summary will be shown after the "Target Program" has ended, or the RESET button has been pressed.

ENGINEERING MODE

Press Reset and Enter buttons for 2 seconds to enter Engineering Mode. The console will also beep for 1 second. DISTANCE banner will blink first. Press ▲ or ▼ button to select setting section. (Sound → ODO → Sound)

While in Engineering Mode if there is no activity for 30 seconds, the console will switch STANDBY Mode. Pressing the Reset button will exit the Engineering Mode. The console settings and ODO will not be reset using the "RESET Mode", however, removing the batteries will return the console to original factory settings and the ODO value will be zero.

AUDIO ON/OFF

Under Engineering Mode of the Audio ON/OFF setting. The SOUND sign will blink. Press Enter to get into

After pressing Enter, the console will display "ON" or "OFF"

If- the audio is on, the "ON" sign will blink.

If- the audio is off, the "OFF" sign will blink

Press Enter to confirm and the console will return to Engineering Mode.

While in this setting if there is no activity for 30 seconds or pressing Reset, the console will switch STANDBY Mode

ODO

The "ODO" feature displays the total time usage for your machine as H: M: S (hours, minutes, and seconds). Once the time odometer reaches the 2-hour mark, the odometer will begin to display the time in 1-hour increments. For example, "3H" would indicate 3 hours of total usage.

- When cycling through options in "Engineering Mode", press enter when "ODO" is blinking on the display.
- When the total exercise time exceeds 1:59:59, the LCD will display the numerical hour number next to an "H" (hours).
- To exit, press the q or p button to switch between other Engineering modes.
- While in this setting if there is no activity for 30 seconds, the console will enter STANDBY Mode. Pressing the Reset button twice will exit the Engineering Mode.

GENERAL MAINTENANCE

A regular preventative maintenance schedule with your fitness equipment ensures that products are working at an optimal condition without affecting your exercise experience. To assist in the maintenance regimen, it is recommended to break service into daily, weekly, & monthly activities.

All preventive maintenance activities must be performed on a regular basis. Performing routine preventive maintenance actions can aid in providing safe, trouble-free operation of all SPIRIT equipment. SPIRIT is not responsible for performing regular inspection and maintenance for your machines. Be sure to train all necessary personnel in equipment inspection and maintenance actions, in addition to proper accident reporting and record keeping.

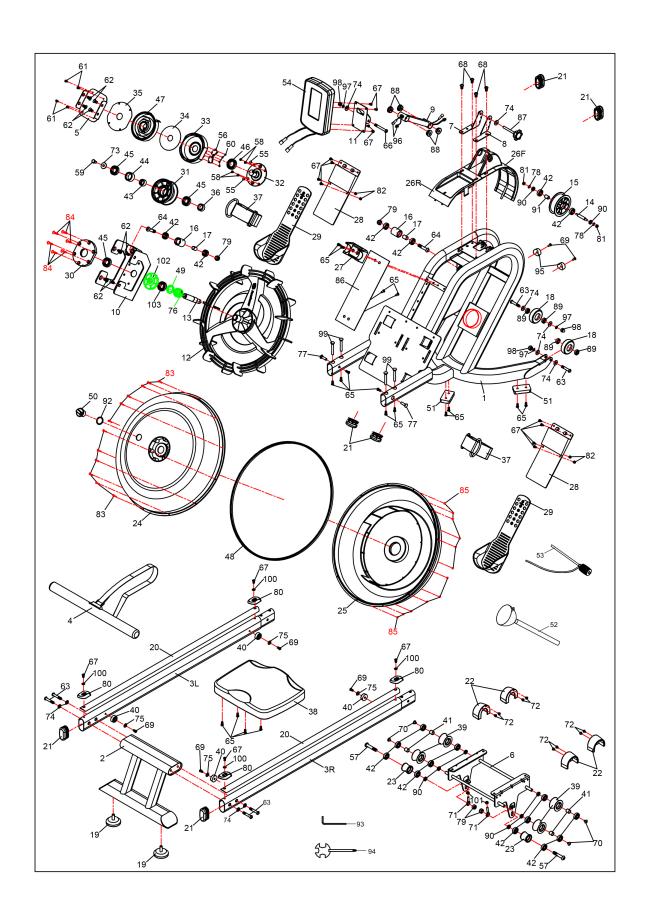
Item	Time Frame	Instructions	Notes
Seat and Seat Rails	Weekly	Wipe down seat rails with lint free cloth	
Frame	Weekly	Wipe down frame with lint free cloth	
Tank and Water Treatment	12m to 2years	Follow instructions as specified on page 11. of the manual.	
Rowing Belt	Check every hundred hours for correct tension and for signs of wear.	The rowing belt should provide many years of trouble free use. If a rowing belt replacement is required, please contact your local service representative for further details.	

TROUBLESHOOTING

Issue	Possible Cause	Instructions
Water changes color or becomes cloudy	Rower is in direct sunlight or has not had water treatment Local tap water is of poor quality	Change rower location to reduce direct exposure to sunlight. Add water treatment or change tank water as directed on page 11 of this manual. Consider using distilled water to refill tank.
Inconsistent readings on the console for 500meter split time and SPM (strokes per minute)	Sensor gap issue Faulty sensor Sensor has moved out of position Wiring harness issue	Use the back cover of the computer as a "gap tool" to check the gap between sensor head and magnetic ring, or see if the sensor head has moved out of position. Please contact your nearest SPIRIT customer service center for details.
The console does not illuminate after battery installation	Batteries installed incorrectly or need replacing	Check to see if the batteries are installed in the correct position. Reinstall or replace as not illuminate after needed. If the LCD screen fails to illuminate, try rotating the batteries slightly in the computer. If this fails, contact your local service center.
The console screen illuminates, but does not register when rowing	Loose or failed connection Sensor gap too wide	Check that the computer lead is connected properly. If it is connected then contact your local service center. Check sensor gap.

Please contact your Dyaco Canada Customer Service if any assistance is required.

EXPLODED DIAGRAM



PARTS LIST

PART NO.	DESCRIPTION	Q'TY
9380001	Main Frame	1
9380002	Rear Stabilizer	1
9380003	Slide Rail R/L	2
9380004	Handlebar	1
9380005	Spring Fixed Plate	1
9380006	Seat Carriage	1
9380007	Sensor Stand L	1
9380008	Sensor Stand R	1
9380009	Support for Computer	1
9380010	Tank Plate	1
9380011	Support Plate	1
9380012	Impeller	1
9380013	Impeller Shaft	1
9380014	Mesh Belt Wheel Shaft	1
9380015	Belt Wheel	1
9380016	Guide Roller	2
9380017	Spacer for Guide Roller	2
9380018	Moving Wheel	2
9380019	Adjustable Knob	2
9380020	Aluminum Plate	2
9380021	Oval End cap	6
9380022	Cover for Roller	4
9380023	Lower Roller for Rail	2
9380024	Upper Tank	1
9380025	Lower Tank	1
9380026	Decorate Cover F/R	1
9380027	Handlebar Seat	1
9380028	Lower Pedal	2
9380029	Upper Pedal	2
9380030	Bearing Seat	1
9380031	Mesh Belt Wheel	1
9380032	Axle for Volute Spring	1
9380033	Base of Volute Spring	1
9380034	PC Board	1
9380035	Outer PC Board	1
9380036	Spacer for mesh belt wheel	1

PART	DESCRIPTION	OITY
NO.	DESCRIPTION	Q'TY
9380037	Pedal Strap	2
9380038	Seat	1
9380039	Seat Roller	4
9380040	Stopper	4
9380041	Spacer for Roller	4
9380042	Bearing 6000ZZ	18
9380043	One-way Bearing	1
9380044	Bushing for One-way Bearing	1
9380045	Bearing 61904ZZ	3
9380046	Bearing 61905ZZ	1
9380047	Volute Spring	1
9380048	Rubber Sealing Ring	1
9380049	Impeller Shaft Seal	1
9380050	Fill Plug	1
9380051	Skid Pad	2
9380052	Funnel	1
9380053	Pumping Siphon	1
9380054	Computer ST5827	1
9380055	Magnet	2
9380056	Sensor Wire	1
9380057	Bolt M10*55	2
9380058	Flat Head Screw ST5.0*12	4
9380059	Hexagon Head Screw M8*15	1
9380060	Screw ST3*6	4
9380061	Screw ST4.2*19	4
9380062	Flat Head Screw M8*15	8
9380063	Bolt M8*45	6
9380064	Bolt M10*50	2
9380065	Screw M6*15	18
9380066	Bolt M8*65	1
9380067	Screw M5*15	16
9380068	Screw M8*15	4
9380069	Cross Head Screw M6*15	6
9380070	Screw M6*10	4
9380071	Adjusting Screw M6*30	2
9380072	Screw ST4*16	8
9380073	Washer OD24*ID8.5*2.0	1
9380074	Washer OD20*ID8.5*1.5	10

PART NO.	DESCRIPTION	Q'TY
9380075	Washer OD18*ID6.5*T1.5	4
9380076-1	Impeller Shaft Seal	1
9380077	Bolt M8*27	2
9380078	Washer OD13*ID6.5*T1.5	2
9380079	Nylon Nut M10	4
9380080	Aluminum Plate Cover	4
9380081	Nylon Nut M6	2
9380082	Nylon Nut M5	4
9380083-1	Screw M4*18	12
9380084-1	Screw ST5.5*20	6
9380085-1	Flange nut M4	12
9380086	Main Frame Plate	1
9380087	Computer Adjustable Knob	1
9380088	Plastic Bushing	4
9380089	Bearing 608ZZ	4
9380090	Spacer for Seat Roller	8
9380091	Spacer for Belt Wheel	1
9380092	O Shape Ring	1
9380093	Allen Wrench	1
9380094	Spanner	1
9380095	Storage Pad	2
9380096	Connection Wire	2
9380097	Spring Washer	3
9380098	Acorn Nut M8	3
9380099	Carriage Bolts M8*57	4
93800100	Washer OD10*ID5.2*1.5	4
93800101	Nut M6	2
93800102	Lower Bearing Seat	1
93800103	Bearing 6904ZZ	1

MANUFACTURER'S LIMITED WARRANTY

Dyaco Canada Inc. warrants all its CRW800H2O Water Rowing Machine parts for a period of time listed below, from the date of retail sale, as determined by a sales receipt. Dyaco Canada Inc.'s responsibilities include providing new or remanufactured parts, at Dyaco Canada Inc.'s option, and technical support to our independent dealers and servicing organizations. In the absence of a dealer or service organization, these warranties will be administered by Dyaco Canada Inc. directly to a consumer. The warranty period applies to the following components:

Commercial Warranty: Residential Warranty:

(5 hours use or less in a non-dues paying facility)

Frame: Lifetime
Labour: 2 Years
Parts: 5 Years

Frame: Lifetime
Labour: 2 Years
Parts: 10 Years

This warranty is not transferable and is extended only to the original owner NORMAL RESPONSIBILITIES OF CONSUMER

The consumer is responsible for the items listed below:

- Proper use of the fitness equipment in accordance with the instructions provided in this manual.
- Proper installation in accordance with instructions provided with the fitness equipment and with all local electric codes.
- Proper connection to a grounded power supply of sufficient voltage, replacement of blown fuses, repair of loose connections or defects in house or facility wiring.
- Expenses for making the fitness equipment accessible for servicing, including any item that was not part of the fitness equipment at the time it was shipped from the factory.
- Damages to the fitness equipment finish during shipping, installation or following installation.
- · Routine maintenance of this unit as specified in this manual.

EXCLUSIONS

This warranty does not cover the following:

CONSEQUENTIAL, COLLATERAL, OR INCIDENTAL DAMAGES SUCH AS PROPERTY DAMAGE AND INCIDENTAL EXPENSES RESULTING FROM ANY BREACH OF THIS WRITTEN OR ANY IMPLIED WARRANTY

Note: Some areas do not allow the exclusion or limitation of incidental or consequential damages, so this limitation or exclusion may not apply to you.

Service call reimbursement to the consumer. Service call reimbursement to the dealer that does not involve malfunction or defects in workmanship or material, for units that are beyond the warranty period, for units that are beyond the service call reimbursement period, for this equipment not requiring component replacement Damages caused by services performed by persons other than authorized Dyaco Canada Inc. service companies; use of parts other than original Dyaco Canada Inc. parts; or external causes such as corrosion, discoloration of paint or plastic, alterations, modifications, abuse, misuse, accident, improper maintenance, or acts of God.

Products with original serial numbers that have been removed or altered.

Products that have been: sold, transferred, bartered, or given to a third party.

Products that do not have a warranty registration card on file at Dyaco Canada Inc. Dyaco Canada Inc. reserves the right to request proof of purchase if no warranty record exists for the product.

THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE.

Warranties outside of Canada may vary.

SERVICE

The sales receipt establishes the labour warranty period should service be required. If service is performed, it is in your best interest to obtain and keep all receipts. This written warranty gives you specific legal rights. Service under this warranty must be obtained by following these steps, in order:

Contact your selling authorized dealer or Dyaco Canada.

If you have any questions about your new product or questions about the warranty contact Dyaco Canada Inc. at 1-888-707-1880.

If no local service is available, Dyaco Canada Inc. will repair or replace the parts, at Dyaco Canada Inc.'s option, within the warranty period at no charge for parts. All transportation costs, both to our factory and upon return to the facility, are the responsibility of the consumer. The consumer is responsible for adequate packaging upon return to Dyaco Canada Inc. Dyaco Canada Inc. is not responsible for damages that occur during shipping. Make all freight damage claims with the appropriate freight carrier. DO NOT SHIP ANY UNIT TO OUR FACTORY WITHOUT A RETURN AUTHORIZATION NUMBER. All units arriving without a return authorization number will be refused.

For any further information, or to contact our service department by mail, send your correspondence to:

Dyaco Canada Inc. 5955 Don Murie Street Niagara Falls, ON L2G 0A9. Product features or specifications as

described or illustrated are subject to change without notice. All warranties are made by Dyaco Canada Inc.



Please visit us online for information about our other brands and products manufactured and distributed by Dyaco Canada Inc.



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For more information, please contact Dyaco Canada Inc.

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